



The profile BHO is ideal for high-pressure piston sealing.

#### **Features**

- Extended heel that reduces effects of extrusion.
- · Heavy dynamic lip (outside) ensures longest life.
- Short, wiper-type dynamic lip reduces frictional forces due to hydrostatic pressure.
- Helical spring for high load and small deflection range.
- Squared, long static lip stabilizes the seal.
- Widest range of cross-sections and diameters available, including sizes for upgrading standard O-ring grooves.
- Many high-resilience energizer options available, including choice of light, medium and heavy loads and NACE for oil field use.
- Low-cost elastomeric energizers available, all with excellent fatigue resistance

#### Range of Application

For high-pressure, reciprocating piston sealing.

Operating pressure  $\leq$  55 MPa Operating temperature -260 to +315 °C Surface speed  $\leq$  15 m/s

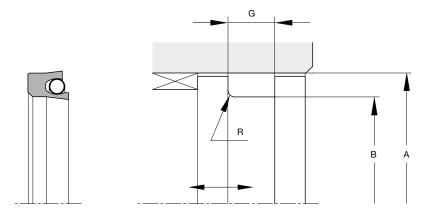
#### Compounds

The BHO seal is available in a wide range of polymers. These include unfilled PTFE, filled PTFE, UHMW-PE and many others. See the compound list for further information.









# **Housing dimensions**

Nominal cross-section	Cross-section code	Recommended outer Ø range		Inner Ø	Groove width min.	Radius max.
		Tolerance H8 A (mm)		Tolerance h8 B (mm)	G (mm)	R (mm)
		≥	≤			
1/16"	01	10.0	75	A - 2.84	3.8	0.30
3/32"	02	10.0	180	A - 4.52	4.6	0.50
1/8"	03	12.5	250	A - 6.15	6.0	0.50
3/16"	04	22.0	300	A - 9.45	8.5	0.75
1/4"	05	63.0	500	A - 12.12	12.1	0.75
3/8"	06	170.0	1400	A - 18.75	15.8	0.75
1/2"	07	325.0	3000	A - 25.40	20.5	0.75

# **Ordering example**

Piston groove 70 mm Cylinder bore 76.15 mm

# BHO M007615 03 XXX Y

BHO

M007615 outer groove diameter in mm times 100

03 cross-section code corresponding to a 6.15 mm groove diameter difference

XXXjacket material

spring-energizer material

